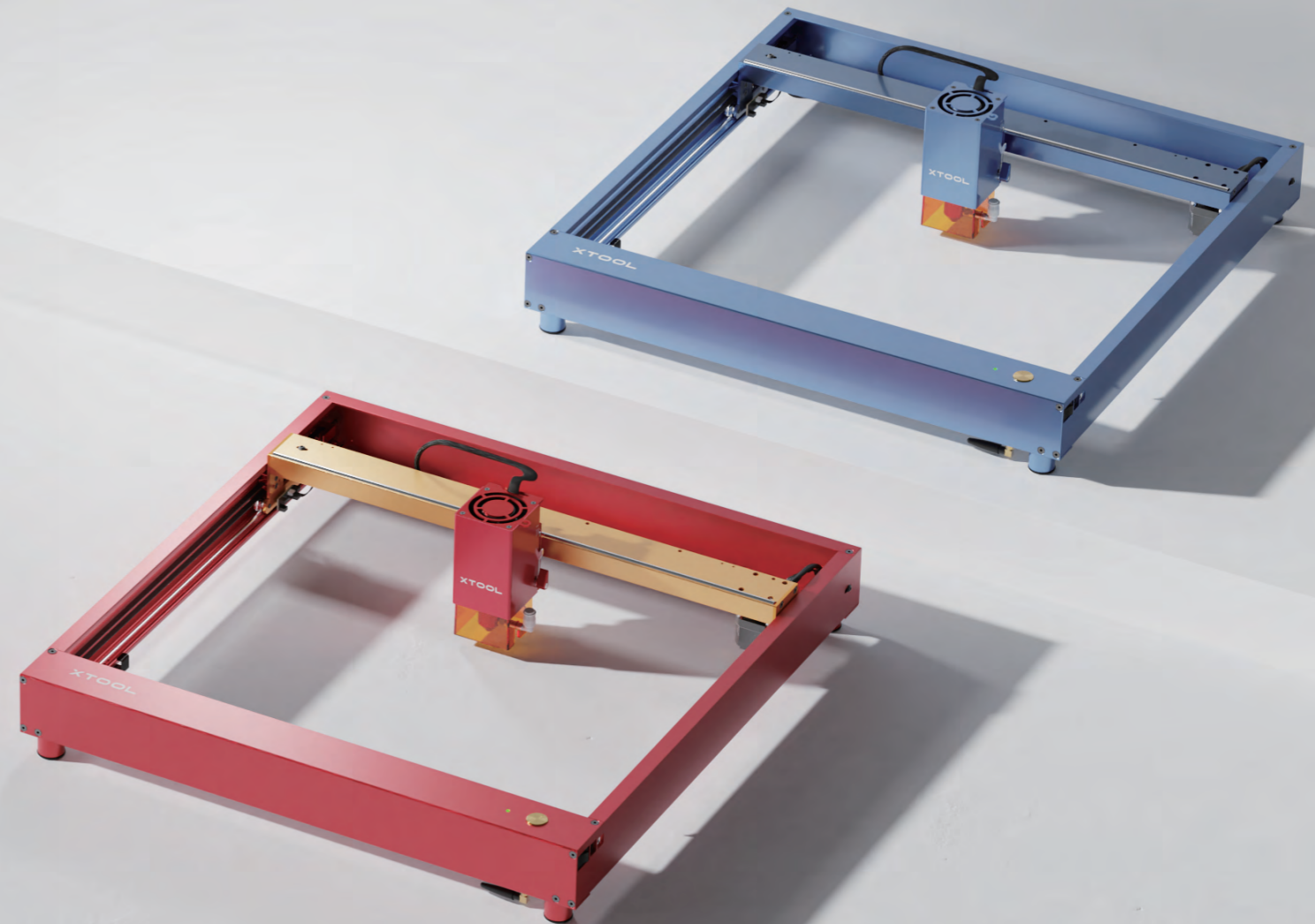


# XTOOL

Quick Start Guide

## D1 Pro

# XTOOL



# THANK YOU!

**Dear xTooler:**

Thank you for purchasing xTool D1 Pro. We are so grateful for your recognition, and sincerely hope you will enjoy this product!

xTool D1 Pro is a high-accuracy and high-power laser engraver and laser cutter. From novice to expert, from home use to business, xTool D1 Pro is ready to give you the best laser engraving & cutting experience.

Our mission is to make it easier for everyone to create with our machine. We attach great importance to product experience and user suggestions. Please let us know if you have any questions anytime. We are always here to help. You can join our facebook group which gathers 25000+ innovators like you, to share creative ideas and get inspired by others.

By visiting our online store, you can also find our latest accessories and various materials to maximize the magic of xTool D1 Pro.

Thanks again for your support, and we will consistently provide quality products and services in the future.

**Sincerely,**

 CEO

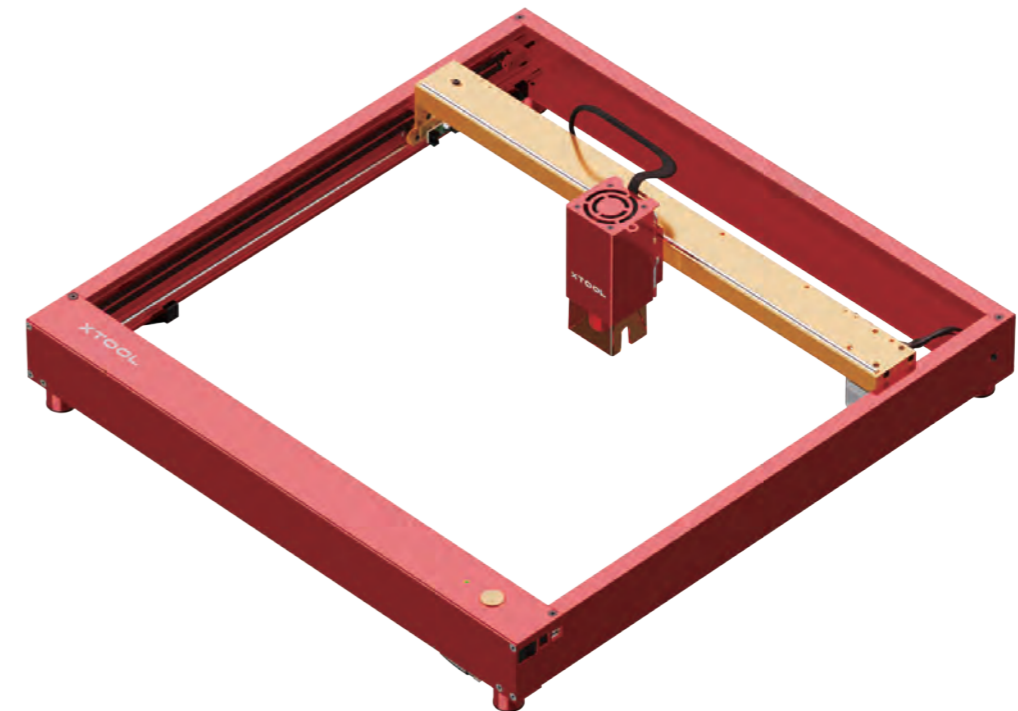
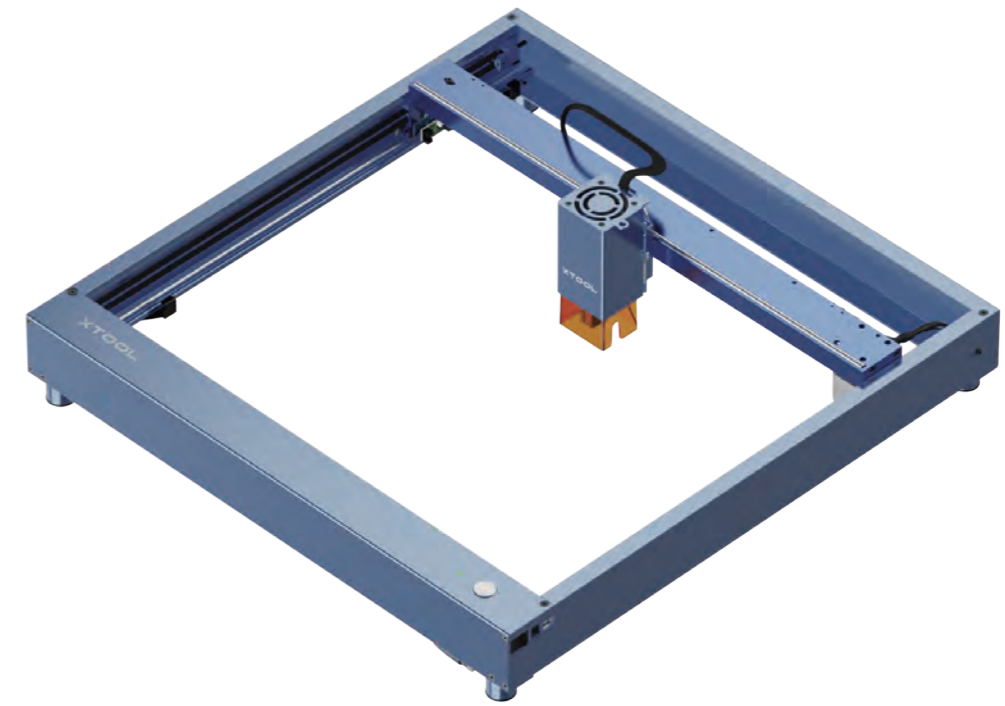
**Official Website:** [www.xtool.com](http://www.xtool.com)

**Facebook Group:** [xTool D1 Official Group](#) / [Makeblock xTool Official Group](#)

**Support Center:** [support.xtool.com](http://support.xtool.com)

**Technical Support:** [support@xtool.com](mailto:support@xtool.com)

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xTool D1 Pro provides two color options. This user manual uses the golden red version to describe how to assemble and set up your machine.

# Unbox and check

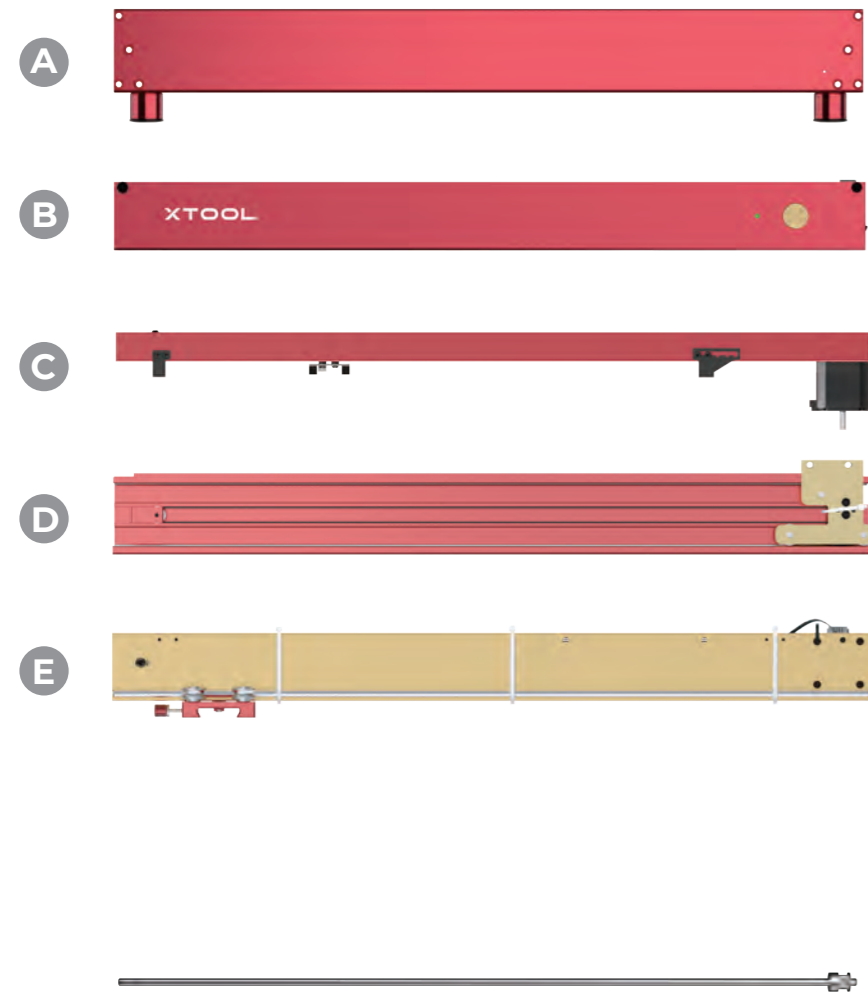


Plate components



Parts storage box



Shaft



Laser module



Safety goggles



Material pack



Quick Start Guide/  
Instructions/  
Brochure



Aluminum sheet A4



Riser  
(included only in some packs)



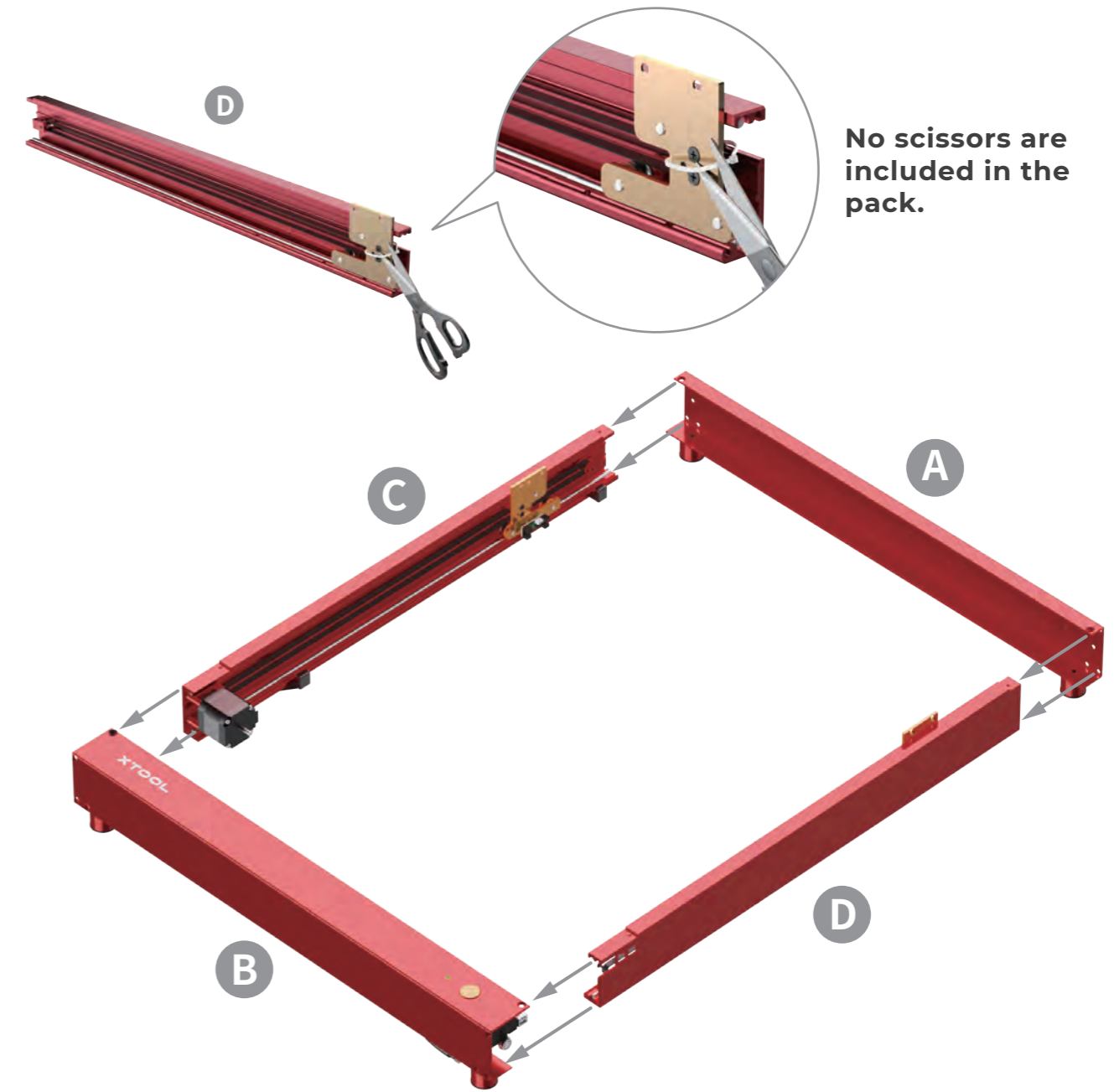
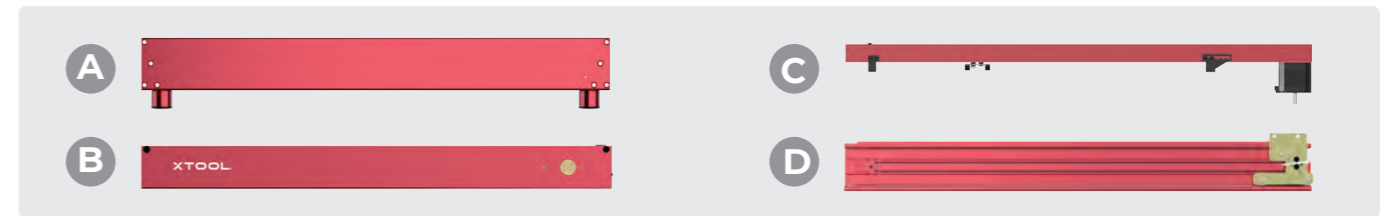
Rotary Attachment 2 components  
(included only in some packs)





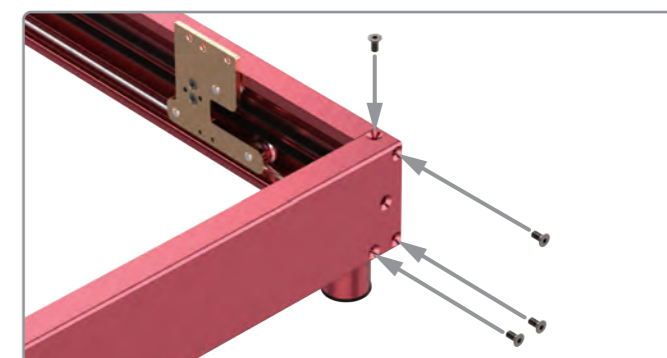
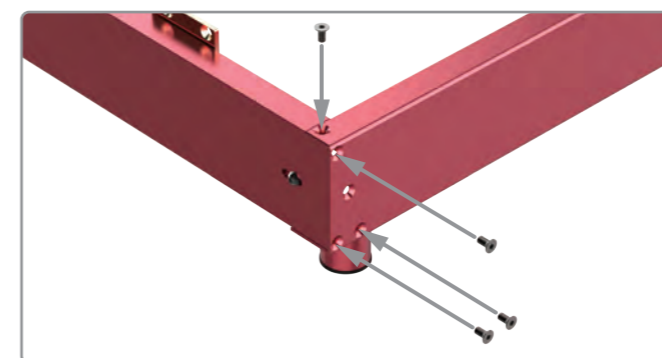
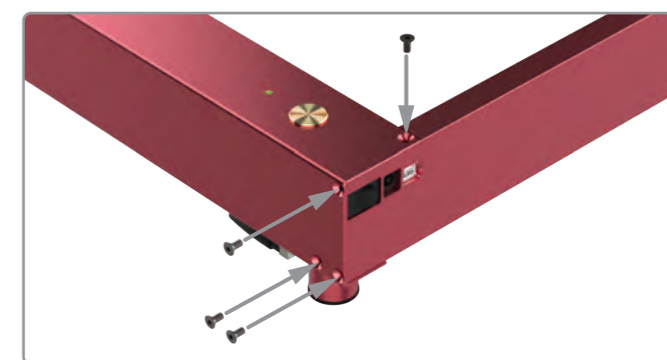
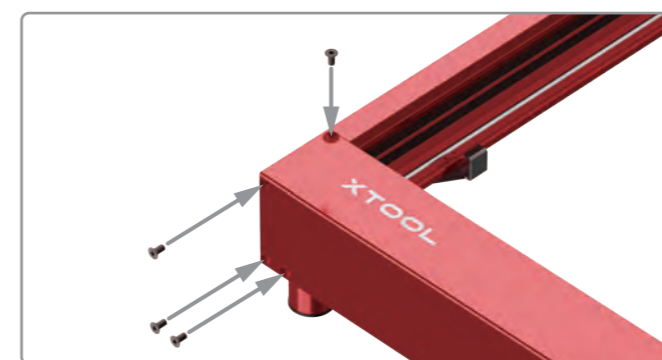
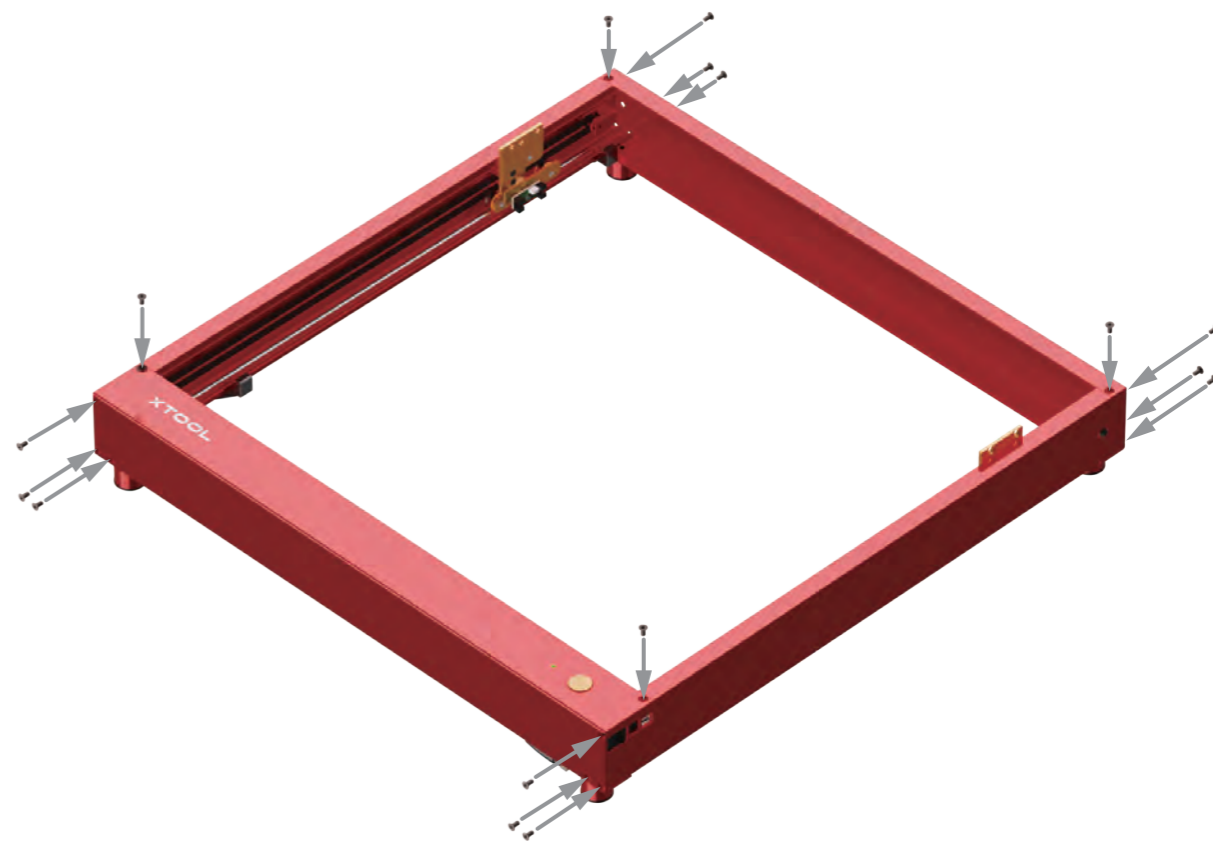
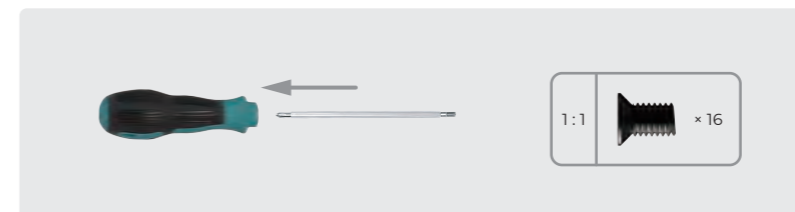
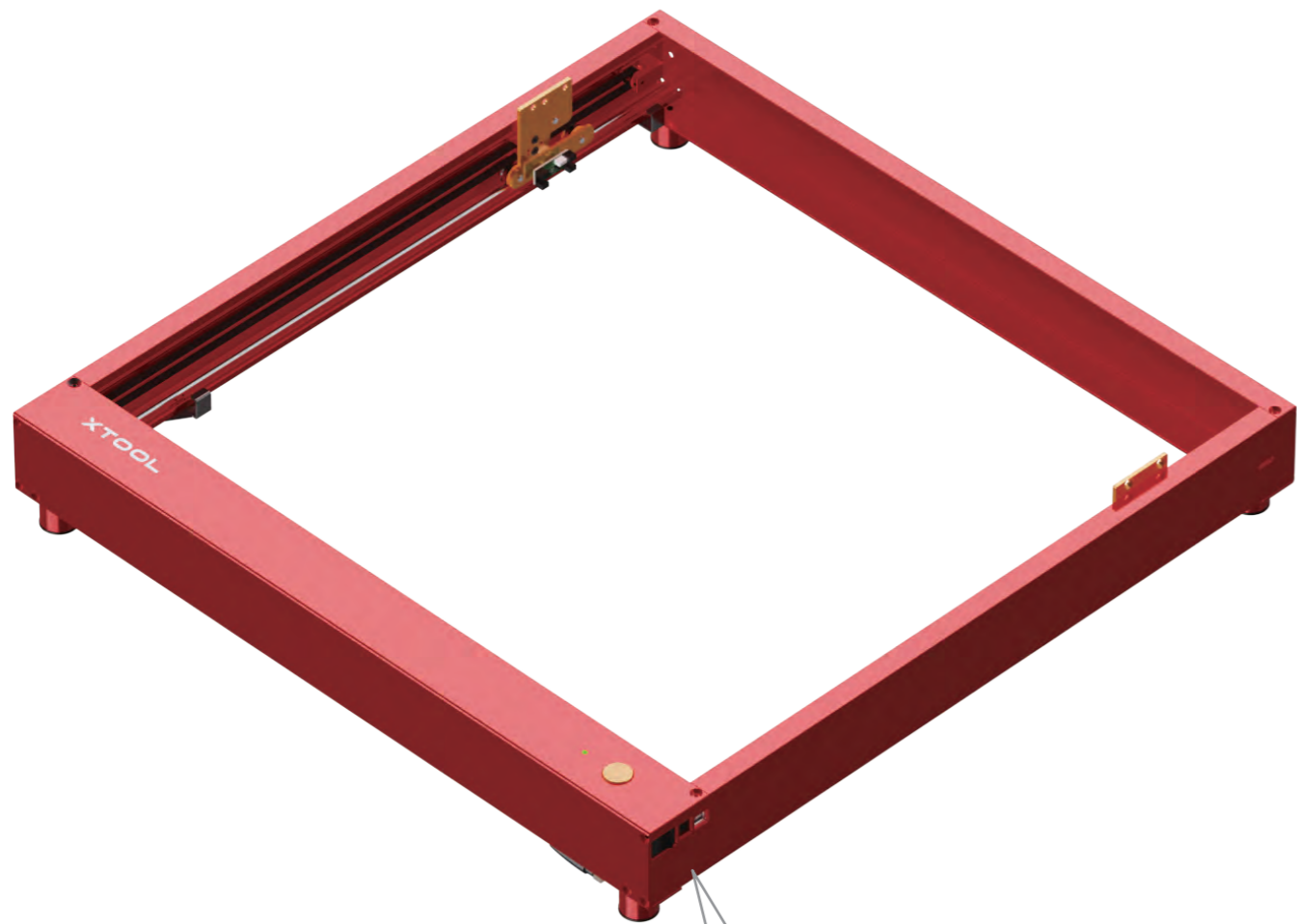
The secret to getting ahead is getting started.  
Are you ready to embark on a creative journey?  
Let's go!

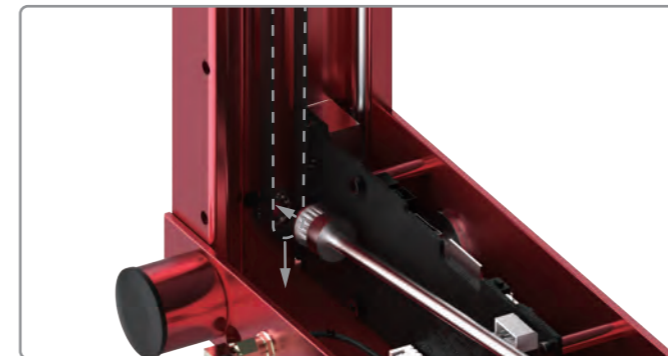
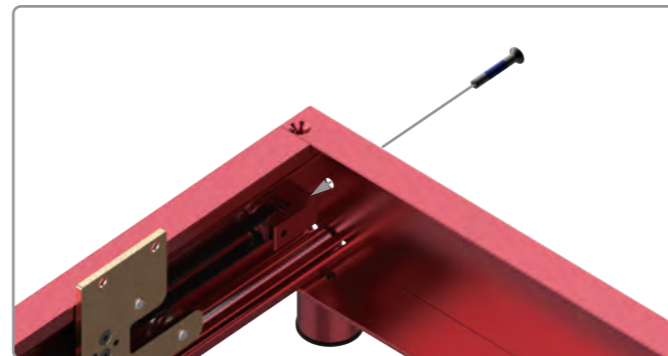
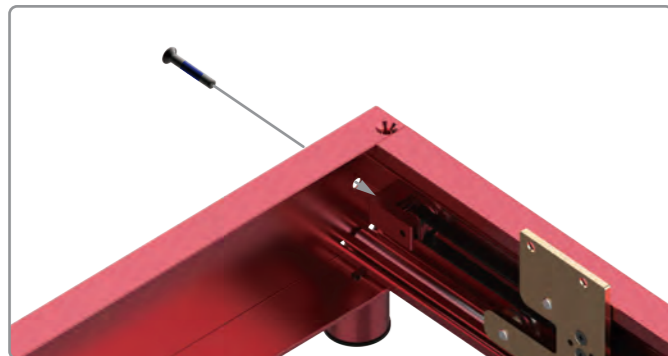
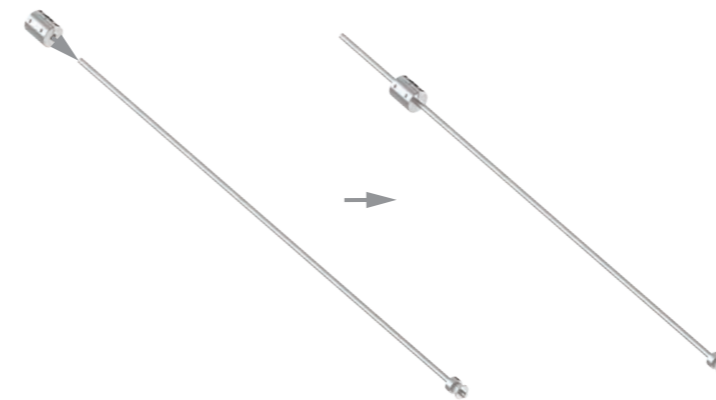
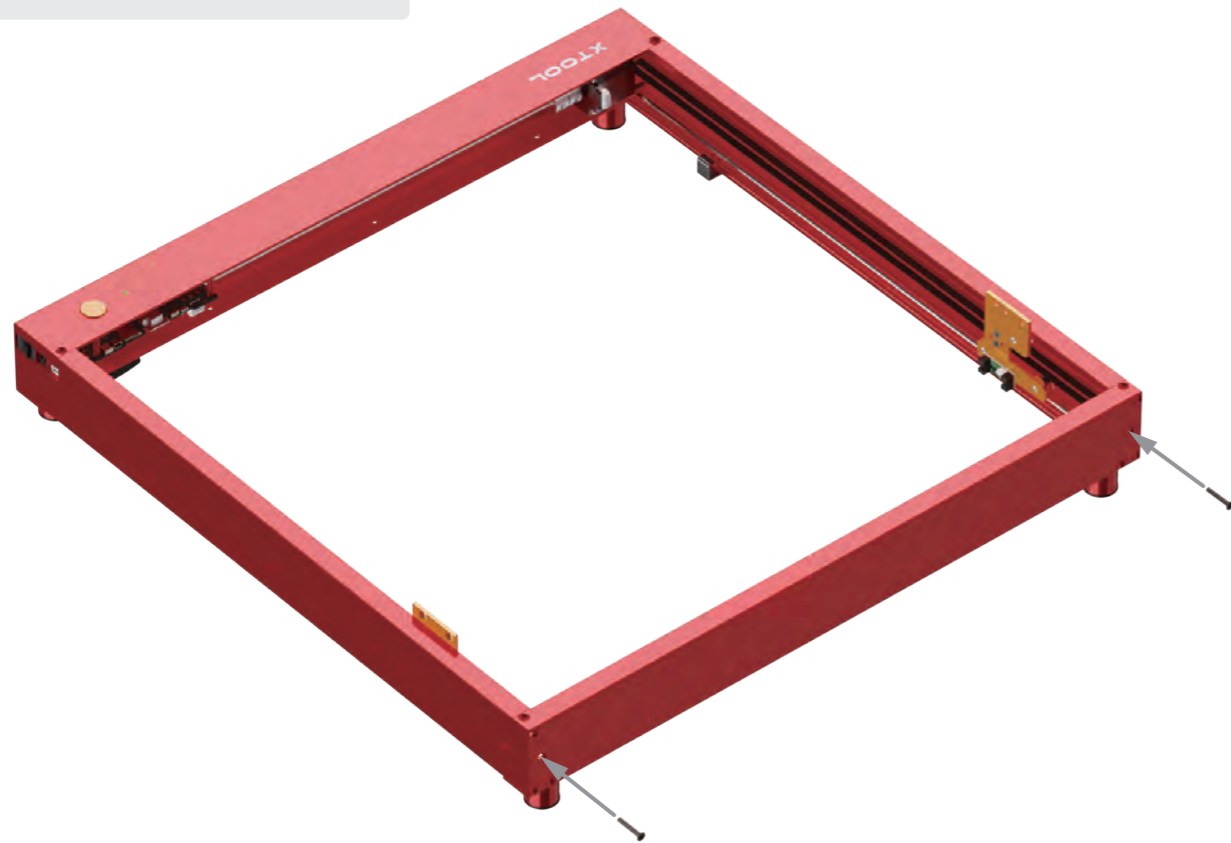
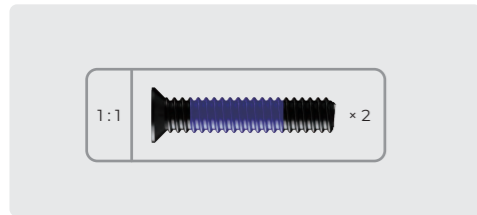
## Assemble xTool D1 Pro



You can visit [support.xtool.com](https://support.xtool.com) or scan the QR code to find the tutorial video.





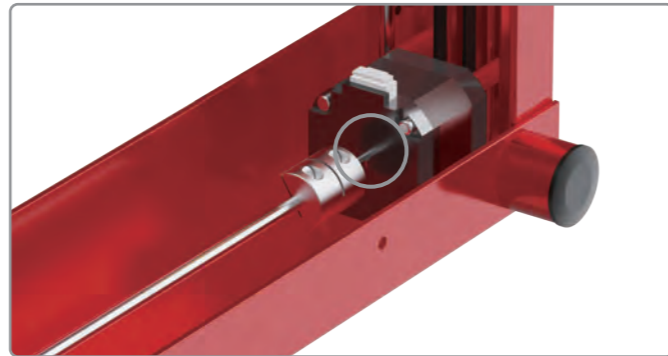
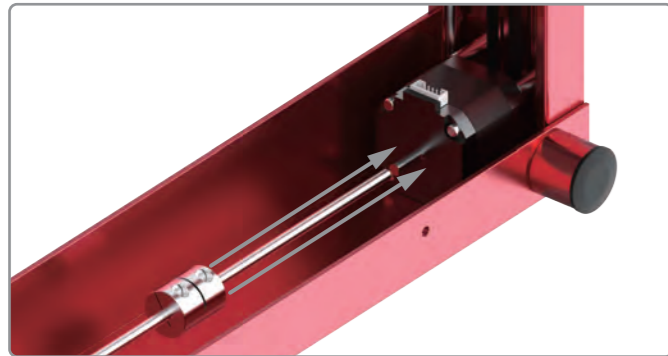


The screws are used to set the tension of the timing belts. Do not fully tighten them. Otherwise, the timing belts may be damaged.



If you can't put the shaft through the timing belt, the possible cause is that the timing belt is set too tight. You can adjust its tension by turning the screw.





Keep a small distance between the coupling and the motor, or the coupling can't rotate properly or emit noises.



Slide the two sliders down against the front plate.